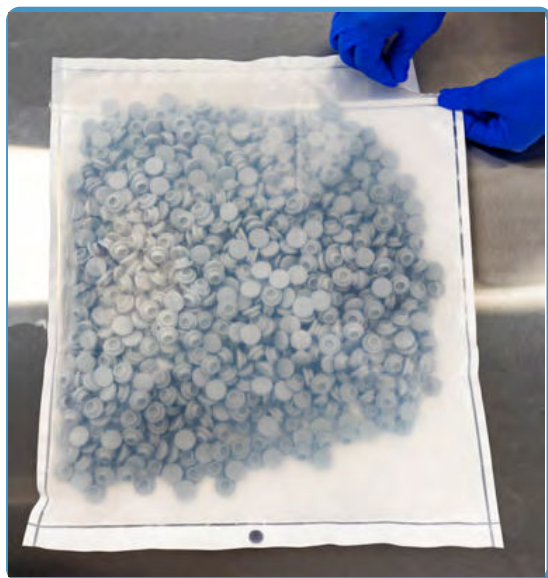


SINCE 1925

KEYSTONE

SAFETY ↔ CLEANROOM PRODUCTS

1073B TYVEK® / HDPE EASY TEAR STOPPER BAG



TYPICAL APPLICATION & CHARACTERISTICS

- Easy-Tear Feature for easier opening and sealing
- No sterile cutting instruments required to open the bag
- Low particle generation when opening via the Easy-Tear
- Manufactured and packaged in a certified ISO 6 cleanroom
- Designed for the steam sterilization of pharmaceutical production equipment and components (stopper and caps)
- 1073B Tyvek® side permits steam penetration
- Robust factory seals
- Excellent impact resistance
- Semi-transparent HDPE film side
- Exceptional microbial barrier
- Certificates of Conformance sent with all shipments
- Also compatible with gamma irradiation, V2H2O and EtO sterilization

MATERIAL SPECIFICATIONS:

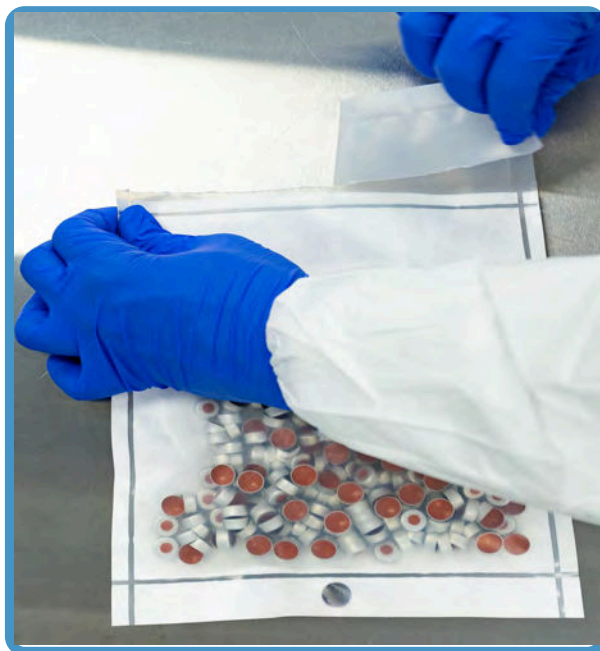
PROPERTY	UNITS	TEST METHOD	TYPICAL VALUES 1073B Tyvek	TYPICAL VALUES HDPE SIDE
Seal Strength (1073B Tyvek® to HDPE Film)	lbs/inch/width	F-88	>3.8	>3.8
Basis Weight	oz/yd ²	ASTM D3776 EN ISO 536	2.2	N/A
Total Thickness	Mils	D 1777-64	7	3
Microbial Barrier	Log Reduction Value (LRV)	ASTM F 1608	5.2	N/A
Bendsten Air Permeability	mL/min	ISO 5636-3	572	N/A
Moisture Vapor Transmission Rate	g/m ² /24 hr	TAPPI T523	1615	N/A
Hydrostatic Head	Inches h ₂ O	AATCC TM 127 EN20811	58	N/A
Tensile Strength MD	lb/in.	ASTM D5035 EN ISO 1924-2	44	N/A
Tensile Strength CD	lb/in.	ASTM D5035 EN ISO 1924-2	45	N/A
Elongation MD	%	ASTM D5035 EN ISO 1924-2	20	N/A
Elongation CD	%	ASTM D5035 EN ISO 1924-2	24	N/A
Elmendorf Tear, MD	lbs	ASTM 1424 EN 21974	0.7	N/A
Elmendorf Tear, CD	lbs	ASTM 1424 EN 21974	0.8	N/A
Mullen Burst	psi	ASTM D774 ISO 2758	176	N/A
Spencer Puncture	in.-lb/f/in 2	ASTM 3420	50	N/A
Opacity	%	TAPPI T425 ISO 2471	91	6

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KEYSTONE

SAFETY ↔ CLEANROOM PRODUCTS

1073B TYVEK®/HDPE STOPPER BAGS WITH EASY TEAR



KEYSTONE PART NUMBER	DIMENSIONS
SBMGETHS0813	OD 200 mm x 340 mm (7.9 in x 13.4 in) ID 185 mm x 290 mm (7.3 in. x 11.4 in)
SBMGETHS1318	OD 320 mm x 450 mm (12.6 in x 17.7 in) ID 305 mm x 400 mm (12.0 in. x 15.7 in)
SBMGETHS1620	OD 400 mm x 500 mm (15.7 in x 19.7 in) ID 385 mm x 450 mm (15.2 in. x 17.7 in)
SBMGETHS2026	OD 500 mm x 650 mm (19.7 in x 25.6 in) ID 485 mm x 600 mm (19.1 in. x 23.6 in)
SBMGETHS2635	OD 650 mm x 900 mm (25.6 in x 35.4 in) ID 635 mm x 850 mm (25.0 in. x 33.5 in)
SBMGETHS4739	OD 1200 mm x 1000 mm (47.2 in x 39.4 in) ID 1150 mm x 985 mm (45.3 in. x 38.8 in)